



Installation Instructions

Equipment Parts, Trailer Hitch

Version 3.0

Page 1 of 13
November 2007
Accessory
Development

These Installation Instructions supersede all previous versions.

SUBJECT

TRAILER HITCH KIT (US only) - P/N 71 60 0 035 368

MODEL

X3 (E83): Select Vehicle Production SOP – On*

* Not with accessory aerodynamic kit I for vehicle production 9/03-9/05.

SUGGESTED INSTALLATION TIME: **2.0 HOURS**

Total installation time may vary depending on vehicle options and equipment.

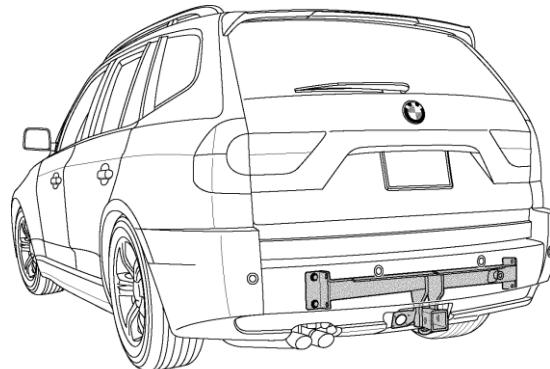
The instructions below are developed for BMW vehicles and are not to be compared to any other existing instructions for vehicles other than BMW. No methods other than those specified in this document are to be used for installation in BMW vehicles. Left and right are determined from driver's seat.

Carefully read all instructions and supplements before proceeding with the installation. Reference should be made to TIS for instructions dealing with a stock part of the vehicle but not stated in detail in these instructions.

The instructions were complete and up to date at time of publication; however, changes to the vehicle or installation may have occurred. Please report any problems or changes noted with the installation to BMW Technical Hotline, along with VIN, date of manufacture and as much detail as possible.

Warning: For trailers with LED lighting, in order to prevent the battery from draining over a long period of time, you should disconnect the wire harness that connects the trailer to the vehicle when the vehicle is not in use.

Note: BMW NA does not supply or have an approved electrical brake controller for the Trailer Hitch (Tow Bar) Kit.



S71 03 U09

★ ★ DO IT RIGHT THE FIRST TIME, ON TIME, EVERY TIME ★ ★

PARTS INFORMATION

Contents of Kit P/N 71 60 0 035 368

Description	Qty	BMW Part Number
Cross Member with Receiver Tube	1	71 60 0 035 370
Cross Member Mounting Nuts	4	07 11 9 904 026
White Capacities Label	1	82 11 0 306 482
Receiver Tube Cover/Cap	1	71 60 0 303 882
Electrical Kit	1	71 60 0 035 369
<u>Contents of Electrical Kit:</u>		
Trailer Control Module	1	61 35 6 955 253
Vehicle-Side Wiring Harness	1	N/A
7-pin Trailer Wiring Connector	1	N/A
7-pin to 4-pin Trailer Wiring Adapter	1	N/A
Hardware Kit	1	N/A

ADDITIONAL REQUIRED PARTS

Description	BMW Part Number
Bumper Insert*	51 12 3 416 322
Bumper Trim **	51 12 3 433 424
Ball Mount Kit	72 11 0 303 879

* This part is required only for Model Year 2007 forward X3 vehicles.

** This part is required only for Model Year 2006 X3 vehicles.

ADDITIONAL OPTIONAL PARTS

Description	BMW Part Number
3 ft Trailer Connector - 4/5 Wire Flat***	61 13 0 412 965
5 ft Trailer Connector – 7 Blade Round (Female)	61 13 0 412 966
5 ft Trailer Connector – 7 Blade Round (Male)	61 13 0 412 967

*** Not for use with trailers with electric brakes.

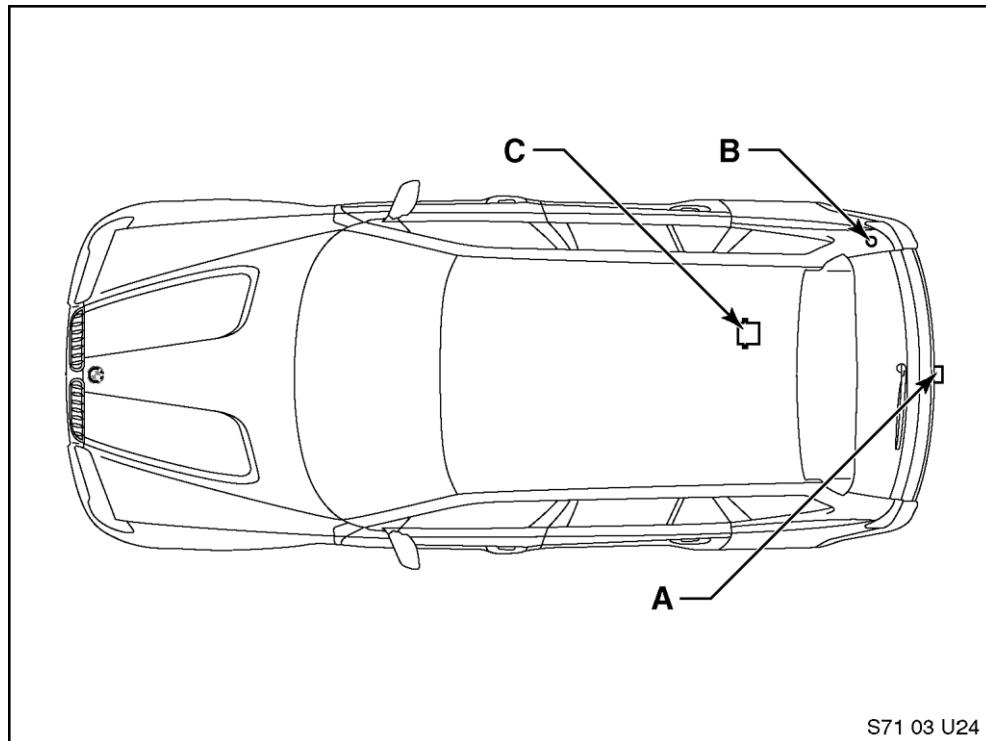
LOCATION OF KIT PARTS

Illustration S71 03 U24 shows the location of the major components/connections of the X3 Trailer Hitch System.

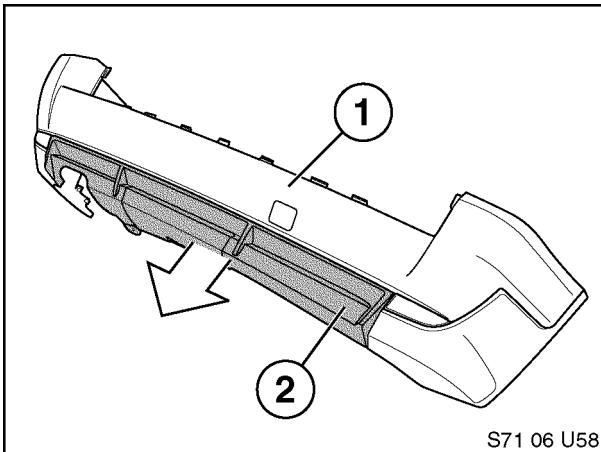
A = Trailer Hitch Receiver

B = Vehicle Connector for Installation Kit 7-pin Connector Wiring Harness

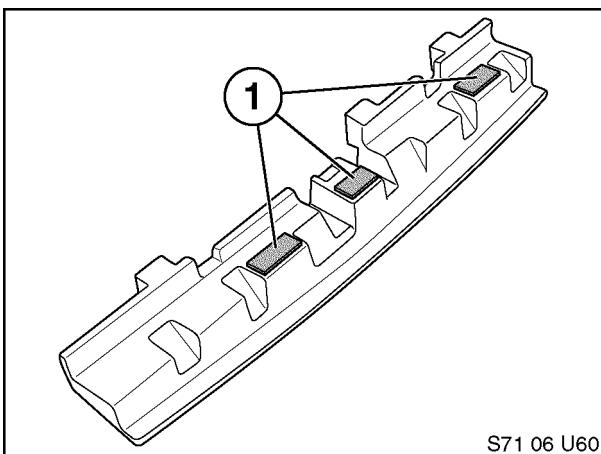
C = Trailer Control Module



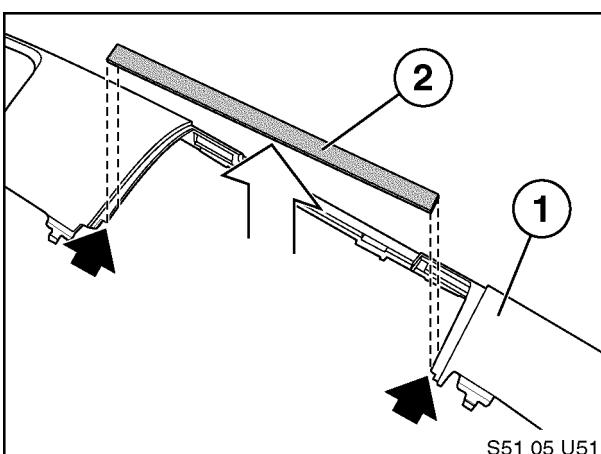
MY07-On Diffuser Preparation



1. On MY 07 vehicles with body colored bumpers(1) remove lower fascia (2)
2. Remove detachable center portion of lower fascia

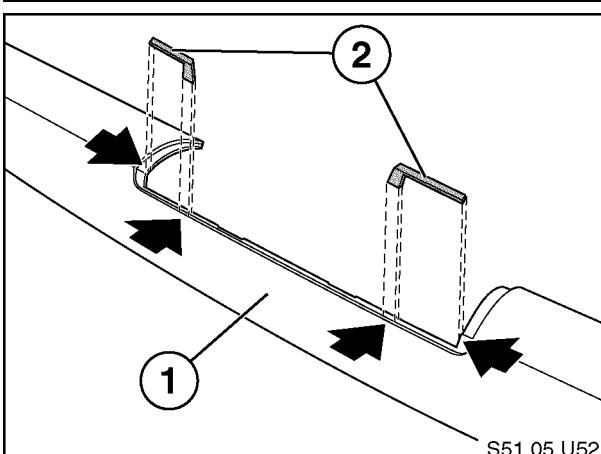


3. Attach double sided adhesive tape to bumper insert. **P/N 51 12 3 416 322.**



4. On the new lower fascia (1), remove cross rail (2) along bottom of hitch cutout, with a small saw, or utility knife.

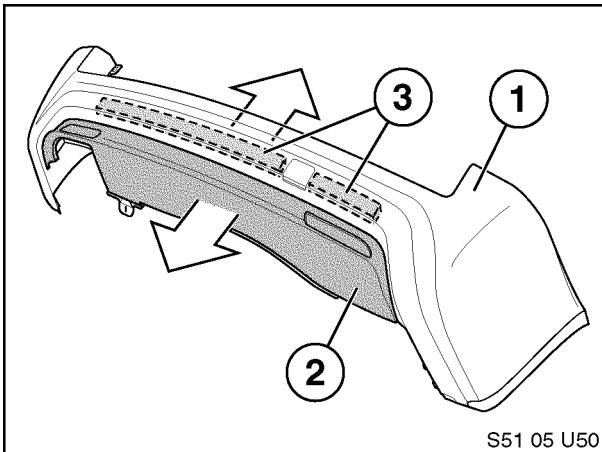
5. Clean and smooth cut edges with a hand file.



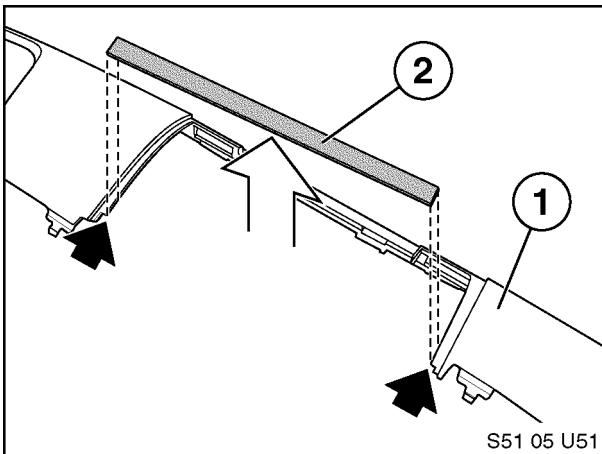
6. Remove L- shaped portions (2) in top corners of fascia (1) with small saw, or utility knife.

7. Clean and smooth cut edges with a hand file.

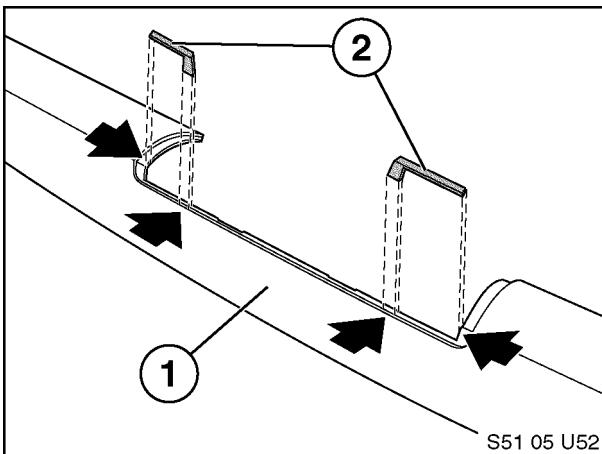
MY06 Diffuser Preparation



S51 05 U50



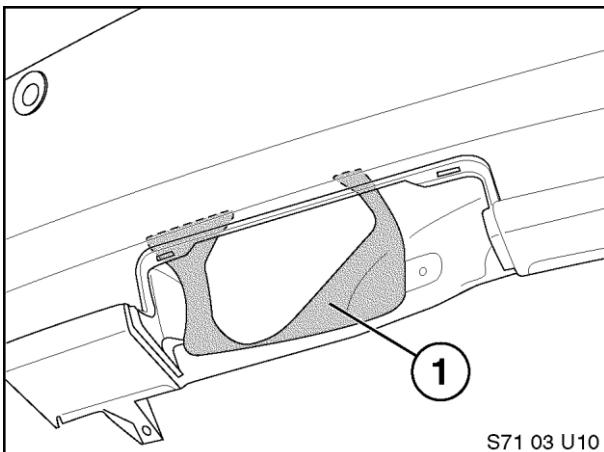
S51 05 U51



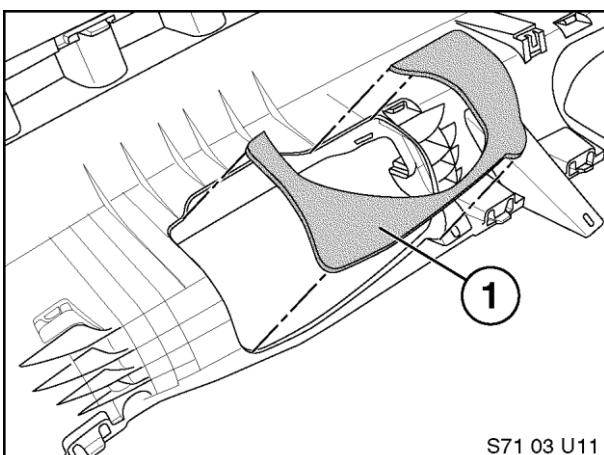
S51 05 U52

1. On MY06 vehicles with body colored bumpers (1), remove lower fascia, (2) from bumper trim, and replace with cutout fascia p/n **51 12 3 433 424**.
2. Remove and discard impact absorber strips (3) from inside bumper trim.
3. On the new lower fascia (1), remove cross rail (2) along bottom of hitch cutout, with a small saw, or utility knife.
4. Clean and smooth cut edges with a hand file.
5. Remove L- shaped portions (2) in top corners of fascia (1) with small saw, or utility knife.
6. Clean and smooth cut edges with a hand file.

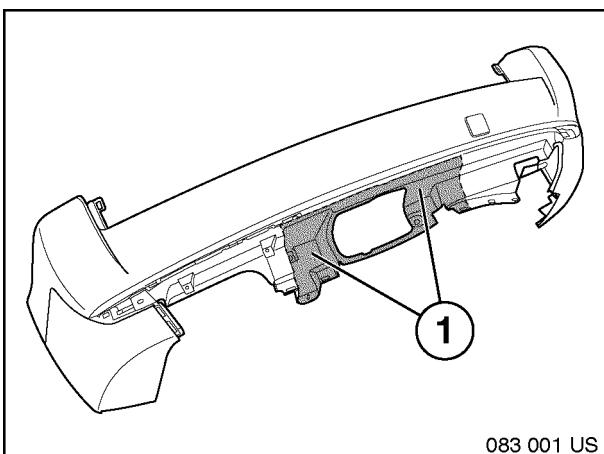
All Model Years-Bumper Preparation



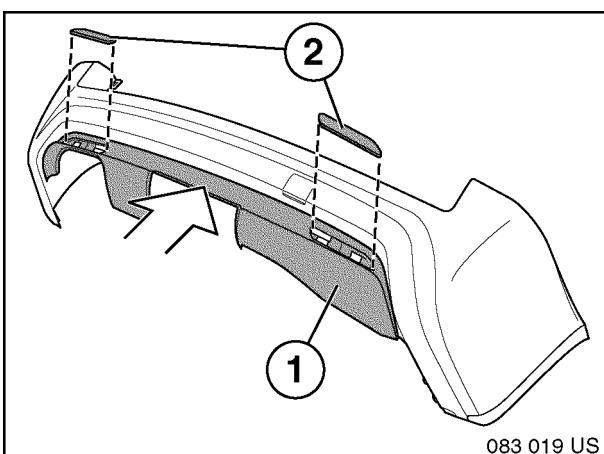
S71 03 U10



S71 03 U11



083 001 US



083 019 US

1. Remove rear bumper trim from vehicle per (TIS) **RA 51 12 156**.
2. Remove and discard center mounted cover/trim plate from bumper fascia.
3. Locate trailer hitch receiver tube/connector bracket cutout (1) outlined on inner surface of bumper fascia insert.
4. Use a small reciprocating saw [such as Snap-on No. AT 192/193 series] to remove cut-out material (1) as illustrated.
5. Use a variable speed rotary tool and a file to clean and smooth cut edges of bumper fascia insert.

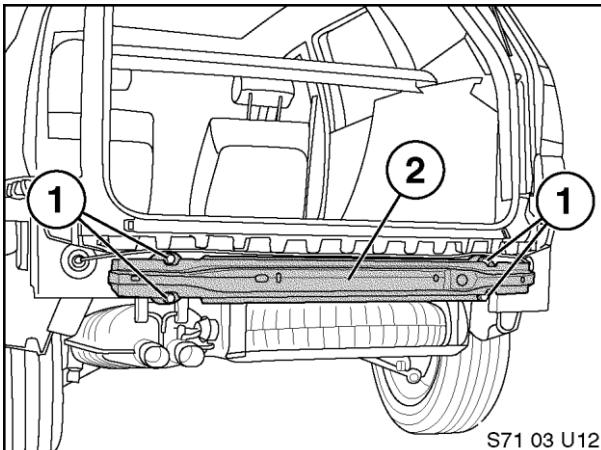
For Model Year 06 and newer vehicles

6. Mask off bumper trim, to expose shaded area (1), and prepare area for paint.
7. Clean areas to be exposed by diffuser cutout with alcohol, or similar mild solvent (such as Wurth clean-solve #0890 9381).
8. Scuff shaded area (1) with a mild abrasive pad, or fine grit sandpaper.
9. Paint shaded area with flat black spray paint (such as Wurth #8929183) or equivalent, allow sufficient drying time.

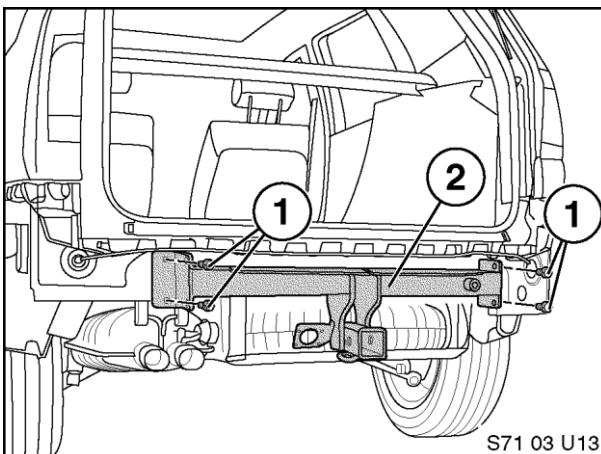
Only for Model Year 06 vehicles:

10. Re install new, modified fascia (1). Re install reflectors (2).

Trailer Hitch Installation

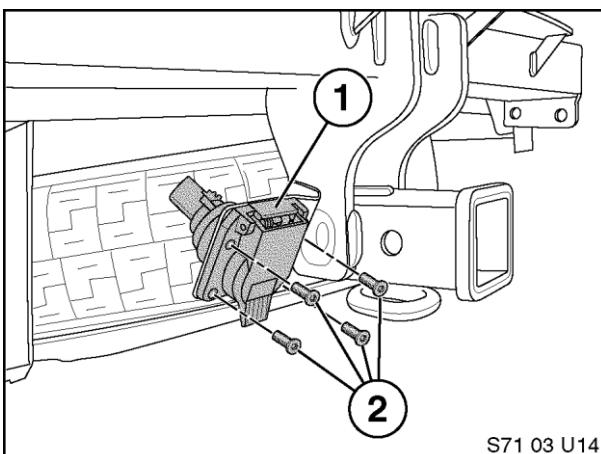


1. Remove and discard the four mounting nuts (1) and steel bumper (2) from vehicle.

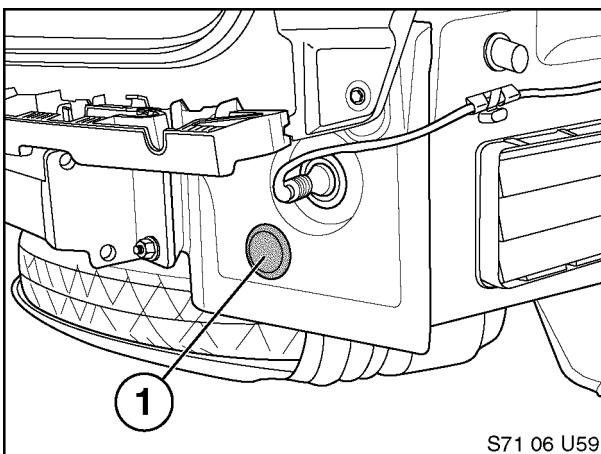


2. Install trailer hitch (2) using four new nuts (1) from installation kit.

Note: Torque nuts to 71Nm Reference (TIS) RA 51 12 050.



3. Install 7-pin trailer connector (1) onto mounting plate as illustrated with four T25 TORX® head screws (2) from installation kit.

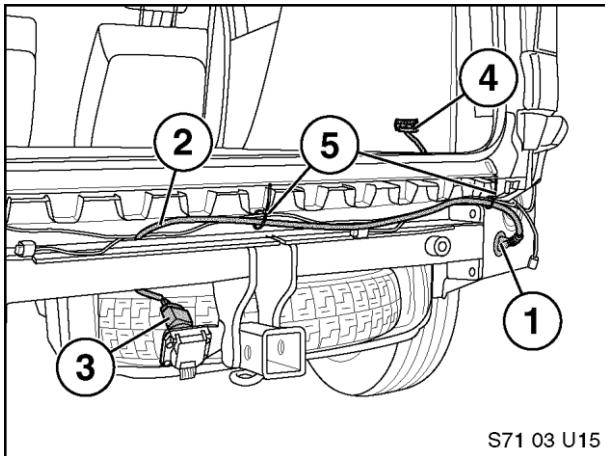


4. Remove cargo floor / spare tire cover from vehicle interior.

Hint: If vehicle is equipped with cargo tie-down rail, loosen right side to swing rear section of rail approximately 20mm towards centerline of vehicle.

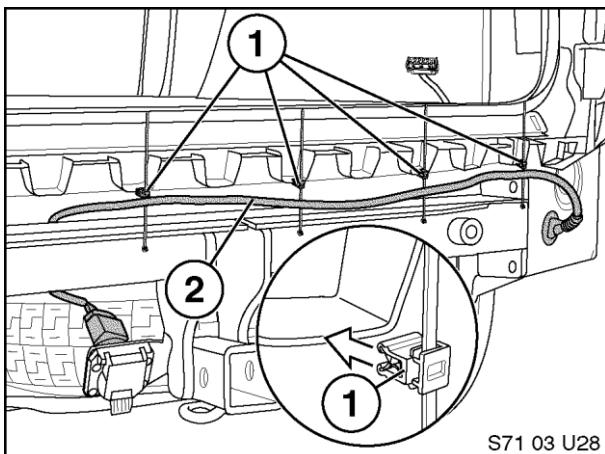
5. Remove right side corner tray / storage well trim panel cover.
6. Remove sealing plug from right rear corner (1).

For vehicles with optional PDC



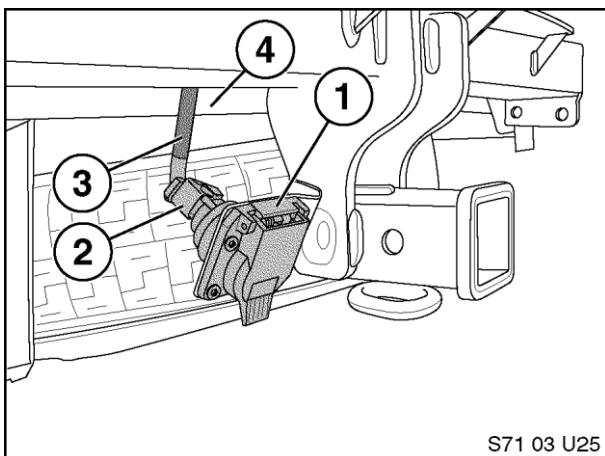
1. Route trailer wiring harness from kit (2) behind & across top of hitch, along vehicle PDC harness, through hole in body (1), into vehicle interior so that connector (4) is located in right rear corner storage area.
2. Secure trailer harness to vehicle PDC harness with four wire-ties (5) from kit.
3. Connect trailer wiring harness connector (3) to 7-pin trailer connector.

For vehicles without optional PDC



1. Secure trailer wiring harness (2) to vehicle plastic bumper guide with wire-tie clip assembly (1) as illustrated.

Note: For vehicles equipped with PDC, clip can be removed and wire-tie used in the conventional manner.

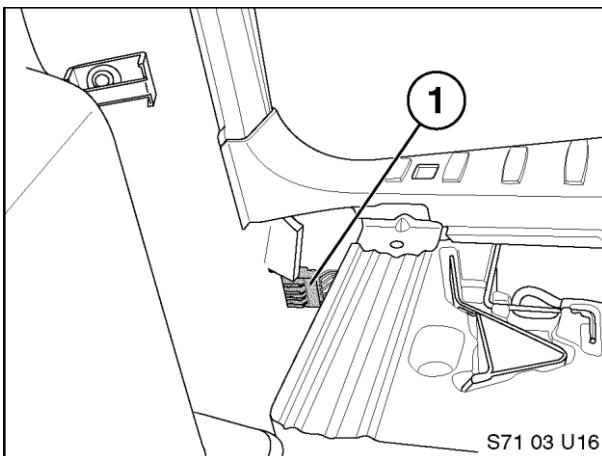


2. Connect trailer-wiring connector (2) to trailer connector (1).

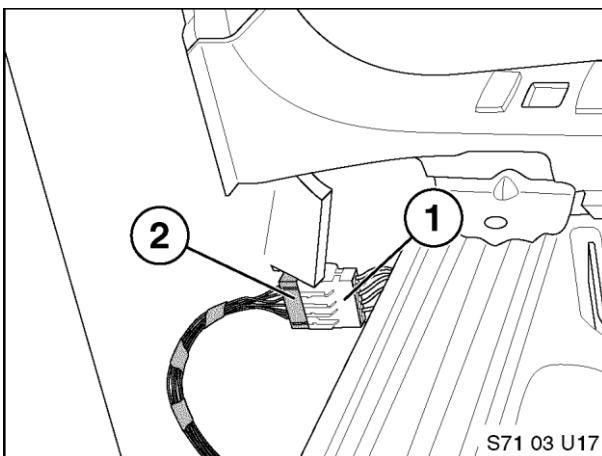
Note: Ensure that harness connector (2) is fully seated and red locking tab is in full locked (closed) position.

Note: Wrap trailer wiring harness several times with a 2 inch wide piece of duct tape (3) in the area where the harness passes along the edge of the vehicle body panel (4). This will add an additional layer of protection to the harness.

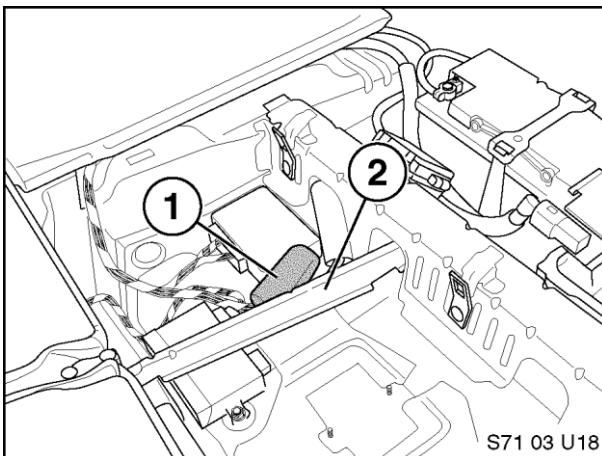
Trailer Module Installation:



1. Locate vehicle connector (1) in right side storage well area.

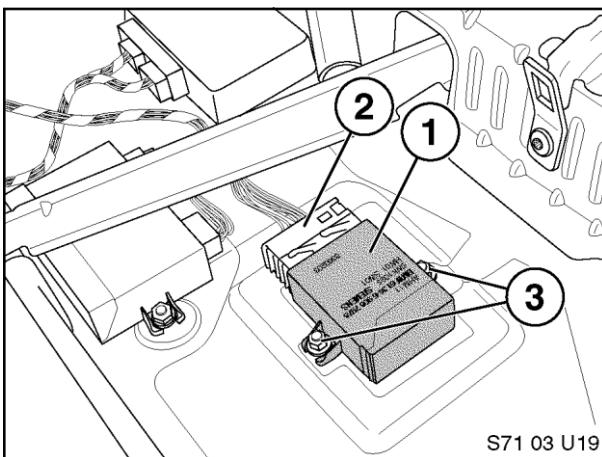


2. Plug trailer hitch wiring harness connector (2) into vehicle connector (1) and route excess harness cable behind sound insulation material.



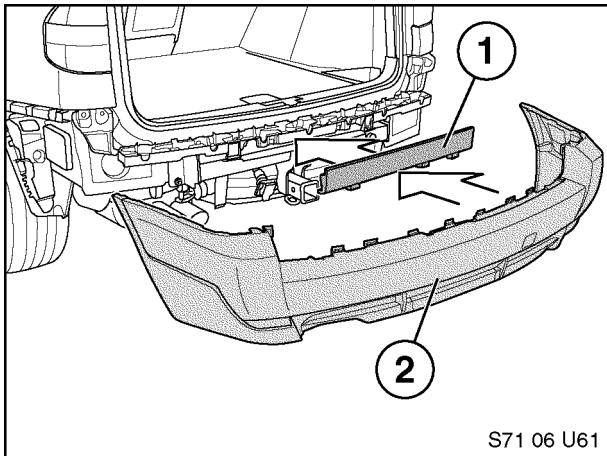
3. Remove/lift up cargo area forward floor panel located just behind rear seats. Reference (TIS) **RA 61 35 000**.

4. Locate and un-wrap trailer control module harness and connector (1).
[Hint: Foam wrapped connector should be located just under or next to longitudinal brace (2)]



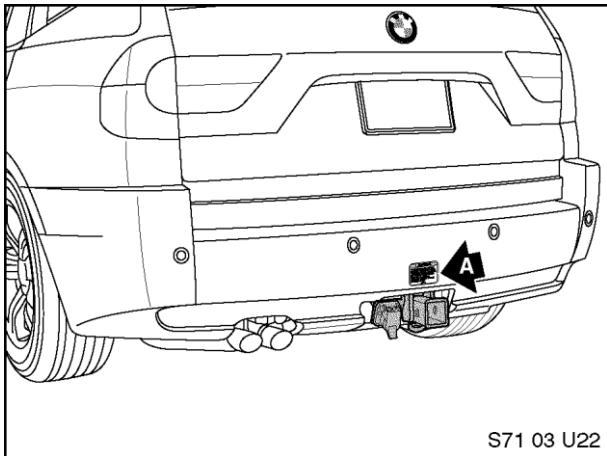
5. Mount trailer control module (1) from kit as illustrated using two plastic nuts (3) **P/N 16 13 1 176 747** from kit.

6. Carefully route harness and connector under longitudinal brace [reference illustration S71 03 U18, item (2)] and connect to trailer control module. Ensure that harness does not rub against brace. Use wire-ties from kit to secure harness as needed.



For MY07 and newer Vehicles only:

7. Attach bumper insert (1) to cross member of trailer hitch.
8. Reinstall bumper fascia (2) and vehicle interior components.

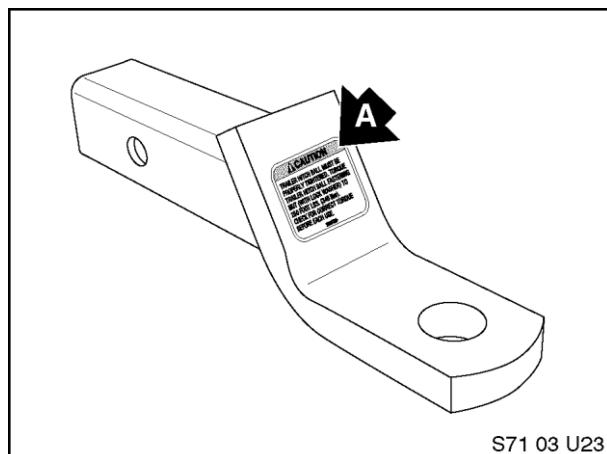


For all vehicles:

Note: Clean bumper with a mild cleaner and or alcohol in the area where label (A) is to be positioned.

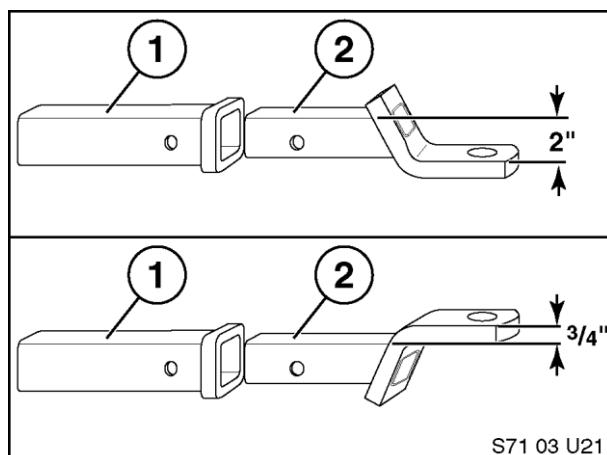
Important! Install white Capacities Label (A) from installation kit onto bumper fascia centered just above trailer hitch receiver tube as illustrated.

Ball Mount Installation:

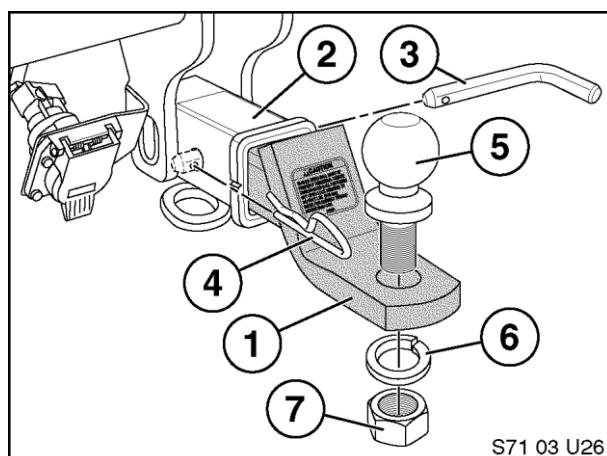


1. Ensure that silver Caution Label (A) is located on ball mount as illustrated.

Note: Silver caution label is not available as a separate part.



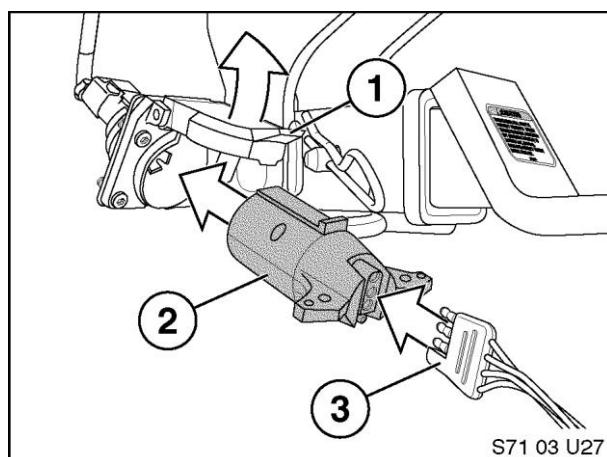
Important! Use only the BMW X3 ball mount available from BMW Centers with a maximum 2 inch drop or $\frac{3}{4}$ inch rise as illustrated.



2. Install trailer ball (5) to ball mount (1) with lock washer (6) and nut (7).

Important: Torque nut to 250 foot lbs. (340Nm).

Reference information and warnings on ball mount label.



3. Install ball mount assembly (1) into trailer hitch receiver tube (2) by aligning holes in mount and tube and inserting pin (3) and clip (4) as illustrated.

4. When towing a trailer with a four-pin wiring harness (3). Use the 4-pin to 7-pin adaptor (2) included in the installation kit to connect the trailer electrical system to vehicle connector (1).

Note: The adapter should be kept with vehicle at all times.

Installation Complete

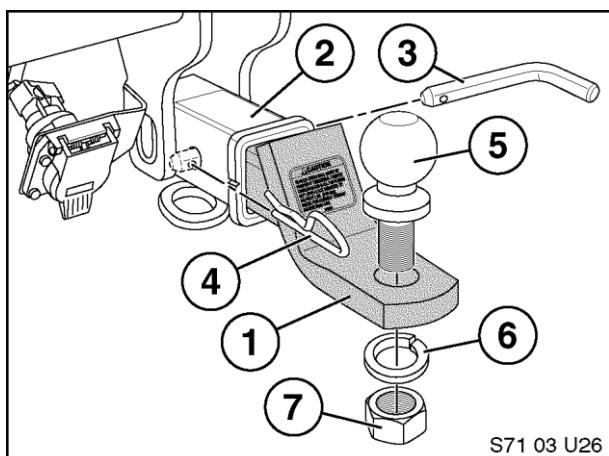
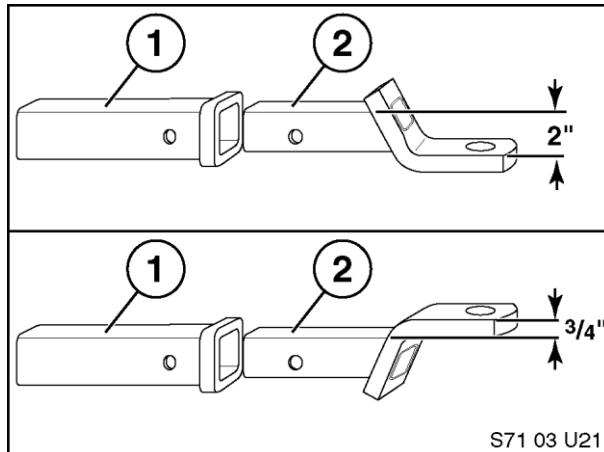
See pages 14 and 15 for customer guidelines / cautions sheets to be left in vehicle for customer reference.

BMW X3 Trailer Hitch Guidelines and Cautions

Page 1 of 2

These Guideline Sheets should be left in the vehicle (for customer reference) after installation of the Trailer Hitch

- The BMW X3 Trailer Hitch is rated **Class 2** (gross trailer weight 3500 lbs., maximum tongue weight 350 Lbs.). Never exceed these specifications. This rating is based on a standard equipped vehicle with driver. Additional passengers and/or cargo will reduce maximum vehicle/trailer ratings.
- Do not exceed gross vehicle weight or front/rear axel weights as specified in the vehicles Owners Manual and displayed on the Safety Certification Label located on the drivers door jam.
- Do not use weight distribution equipment.
- Use only the BMW X3 Ball Mount available from BMW centers with a maximum 2-inch Drop or $\frac{3}{4}$ inch rise. Reference Illustration S71 03 U21.



Install trailer ball (5) to ball mount (1) with lock washer (6) and nut (7).

Important: Torque nut 250 foot lbs. (340Nm).

Reference information and warnings on ball mount label.

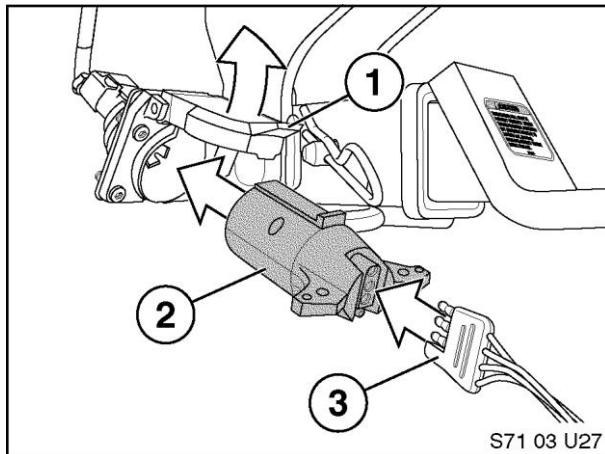
Install ball mount assembly (1) into trailer hitch receiver tube (2) by aligning holes in mount and tube and inserting pin (3) and clip (4) as illustrated.

BMW X3 Trailer Hitch Guidelines and Cautions

Page 2 of 2

These Guideline Sheets should be left in the vehicle (for customer reference) after installation of the Trailer Hitch

- Before attaching, loading, or towing a trailer please read the brochure (included with the installation kit, available from your BMW Center, available on line at the NHTSA Web Site www.nhtsa.gov or available by calling the DOT Auto Safety Hotline at 888-327-4236): TOWING A TRAILER – Being Equipped for Safety, NHTSA Publication DOT HS 809 433, April 2002.
- Check all connections (mechanical and electrical) before and during the towing of a trailer.
- Check the function of all vehicle lights and the lights on the trailer before and during the towing of a trailer.
- Do not cut, weld, drill or modify the trailer hitch.
- Do not modify any wiring or electrical components.
- BMW NA does not supply or have an approved electrical brake controller for your Trailer Hitch.
- For trailers with LED lighting, in order to prevent the battery from draining over a long period of time, you should disconnect the wire harness that connects the trailer to the vehicle when the vehicle is not in use.



When towing a trailer with a 4-pin wiring harness (3) use the 4-pin to 7-pin adaptor (2) included in the installation kit to connect the trailer electrical system to vehicle connector (1).

The adapter should be kept with the vehicle at all times.